[Suggestion for operational improvement]
How to enable or disable the V9 operation with a PLC

Before

**I want to enable or disable MONITOUCH operation.
But it is hard to add the interlock setting to all the buttons.**

It's time-consuming…

What if I forget to set some buttons…
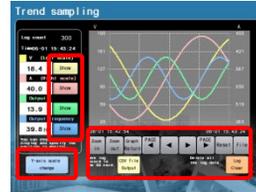
Add interlock settings

Try an overlap to solve the problem!

After

You can enable or disable MONITOUCH operation using a PLC command with simple settings!

The trick is...

A transparent overlap is displayed.

Operation <u>disabled</u>

Transparent overlap

Place

Show/hide instruction

It's so easy!
I just need to prepare the overlap of the same size as a screen.

How does it work?

- - - Overlap

- - - Base screen

The buttons on the base screen stop responding by covering the base screen with the overlap.

Hakko Electronics Co., Ltd.

How to create a transparent overlap

Overlap

Status of Use

Style

Detail

Area Setting
Type   Select...
Color
☑ Make display area transparent

Check
"Make display area transparent".

Place a text to indicate that the operation is prohibited.

Operation prohibited

Place a text.

Trend Operation prohibited
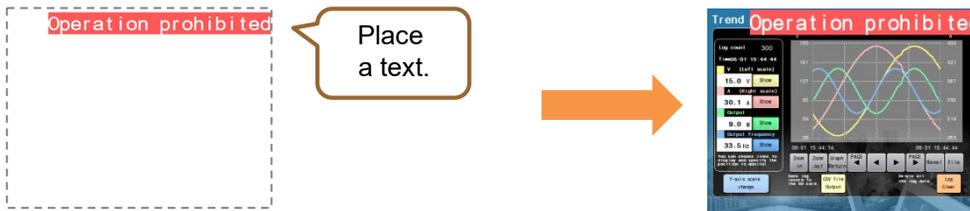
The Global Overlap is more convenient!

You can show or hide the overlap anytime regardless of the screen displayed.

To disable the operation, display the Global Overlap whenever you want.

Bit ON

Alarm screen

Alarm Operation prohibited

Trend screen

Trend Operation prohibited
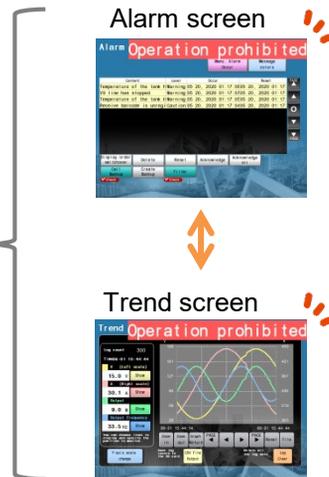
The overlap keeps popping up while the trigger bit is ON even if you switch the screen.

Improve safety by introducing operation control using overlap!